



458-8496 & 452-5761

## Insert Instructions

A close-up photograph showing a person's hands using a tool to remove a cap from the exhaust end of the yellow housing.	<p style="text-align: center;"><b>Step 1</b></p> <p>Remove exhaust end cap</p>
A close-up photograph showing a person's hands removing a metal gasket from the front of the yellow housing.	<p style="text-align: center;"><b>Step 2</b></p> <p>Remove metal gasket before pressing insert out of housing</p>
A photograph showing the yellow housing being held in a metal press. A vertical rod is positioned to push the insert out of the housing.	<p style="text-align: center;"><b>Step 3</b></p> <p>This step is to remove the insert from housing. Secure the housing in a press that can push insert from housing. This can be done with various methods.</p>



### Step 3B

After the press has pushed the insert its full length an extension may be needed.



### Step 3C

This is the insert being pushed out of the housing. The insert clips will fall out of housing. These will not be needed for replacement insert.



### Step 4

Remove the old O ring seals from the end of housing. Install the 2 new O ring seals



### Step 5

This is the new Stainless Steel TIG welded insert to be installed in housing. 1. Place new gasket on housing in correct orientation. Slide insert into housing. This can be done with minimal force by hand. Make sure to align the 2 pins in the housing with the holes in the end plate.



### Step 6

This is the insert installed into housing. Place the second gasket between the insert and exhaust housing.



### Step 6

Place exhaust housing on cooler secure bolts. Process is complete